


BONSTONE

• PRODUCTS •

Strength • Durability • Quality



Bonstone Materials Corporation has been manufacturing epoxy adhesives for stone projects for over 46 years.

Applications include:

- Masonry
- Concrete
- Restoration
- Fabrication
- Anchoring
- Patching and Repair

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Fast Set EXTREME™

This structural epoxy is ideal for job-site anchoring and repairs. When using **EXTREME™** epoxy, your assembly is at 90% cure within an hour. This system is non-sag and the buff limestone color allows for tight seamless bonded joints. Available in 250ml & 600ml cartridges, gallons and 5 gallon pails.



Anchoring and bonding large limestone assemblies using the **EXTREME™** Epoxy



Last Patch™ Gel / Patching granite and marble



- UV stable
- Durable aesthetic repair
- Repairing cracks
- Patching voids and small spalls
- Reduce scaffold time
- Patching face pins

Last Patch™ Limestone



1 Before application



2 Applied Last Patch™ Limestone



3 After grinding flush

Other Structural Epoxies

There are additional Bonstone® epoxies available for various applications involving high temperatures or increased open time for larger assemblies. The longer open time allows for adjustments and color matching needs. Please view the table on reverse panel for your product needs.

Repairing Damaged Stone



1 Before application



2 Applying epoxy to broken piece



3 Reattaching stone with Extreme™ epoxy



4 After grinding off excess surface epoxy

Dutchman Repairs



1 Applying Extreme™ epoxy



2 Positioning stone

Product Data Chart

Product Name	Color	Consistency	<i>Mix ratio</i>	<i>Set-up time</i>	<i>Exterior</i>	<i>Interior</i>	<i>Horizontal applications</i>	<i>Vertical applications</i>	<i>Limestone / Travertine</i>	<i>Granite/ Marble</i>	<i>Patching</i>	<i>600ml cartridges</i>	<i>450ml cartridges</i>	<i>250ml cartridges</i>	<i>Quarts / or gallons</i>	<i>5 gallon pails</i>
Fast Set™ 41	Buff	Flowing paste	1 : 1	15 min	✓		✓		✓	✓		✓			✓	✓
Fast Set™ Extreme	Buff	Non-sag	1 : 1	15 min	✓		✓	✓	✓	✓		✓		✓	✓	✓
Match™ Epoxy	Buff	Thick paste	2 : 1	2 hr	✓	✓	✓	✓	✓	✓					✓	✓
Anchor™ Epoxy	Buff	Flowing paste	1 : 1	8 hr	✓	✓	✓	✓	✓	✓					✓	✓
Clear Gel Epoxy	Clear	Knife Grade	2 : 1	2 hr	✓	✓	✓	✓	✓	✓		✓	✓		✓	✓
Duropoxi™	Beige	Knife Grade	1 : 1	6 hr	✓	✓	✓	✓	✓	✓					✓	✓
Last Patch Gel™	Clear	Knife Grade	1 : 1	15 min*	✓	✓	✓	✓	✓	✓	✓				✓	✓
Last Patch Limestone™	Buff	Knife Grade	7 : 1	15 min*	✓	✓	✓	✓	✓		✓				✓	✓

For set times and full cure times under various temperatures, refer to product data sheets

* When used with accelerator/ Without accelerator 45 minutes

Note: When bonding limestone with aesthetic joints, use colored epoxy. Also tinting is recommended when patching with Last Patch Gel for porous stone.