



# TECHNICAL DATA SHEET

FILE UNDER DIV. 4

1-800-425-2214

## 1. PRODUCT NAME

**TOUCHSTONE™  
Flowing Polyester**

## 2. MANUFACTURER

Bonstone Materials Corporation  
(address see bottom of page)

## 3. PRODUCT DESCRIPTION

A catalyzed, interior grade, clear, flowing, peroxide-cure unsaturated polyester.

### Basic Uses:

- Stone patching and cavity filling
- Laminating granite & marble
- Countertop seaming
- Can be polished

### Limitations:

Use on dry stone. Use on stone that is free of any oil, grease, or coatings.

## 4. TECHNICAL DATA:

( see reverse side )

## 5. INSTALLATION

### General Instructions

### Surface Preparation & Use:

Use gloves, wear eye protection, and avoid skin contact. When grinding cured patches or non-structural joints, wear a dust mask. Substrates must be completely dry and dust-free. Mix only the amount of Polyester which can be used in 10 minutes. Avoid stressing joint before complete cure of Polyester. Mask areas which must be kept free of Polyester. Clean tools with toluene or xylene. (Use caution, these solvents are flammable. Ensure local ventilation.)

### Mixing instructions:

All materials should be at or above 45°F. Combine the two ingredients at the following weight ratio: three parts hardener to 100 parts Polyester. Mix thoroughly. Prepare only as much material as can be immediately used.

### Temperature dependency:

Temperature will affect the working properties of the material. Approximately every 10°F results in doubling the speed of cure. Therefore, at 85°F set time is cut in half, at 65°F the set time is doubled.

**Coverage:** Approximately 30 square feet per gallon when applied at a thickness of 50 mils (1/16th of an inch).

## 6. AVAILABILITY

### Packaging and storage:

Touchstone Flowing Polyester is available in quarts and gallons. Polyester has a shelf life of six months at 70°F in unopened containers. Under no circumstances should the hardener be allowed to get above 100°F.

## 7. WARRANTY

This warranty is limited to replacement of defective material and freight charges to destination only. Bonstone Materials Corp. is not responsible for consequential damages.

## 8. MAINTENANCE

Designed for interior application in areas inaccessible to maintenance procedures.

## 9. TECHNICAL SERVICE

### Lab Service

- spectrophotometric color matching

### Specification Service

- specifications for various applications
- specification writing dept. for unique application

**BONSTONE MATERIALS CORPORATION 707 Swan Drive Mukwonago, WI 53149**

1-800-425-2214 TEL 262-363-9877 FAX 262-363-9879 EMAIL [bonstone@execpc.com](mailto:bonstone@execpc.com) WEB [www.bonstone.com](http://www.bonstone.com)

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#### 4. **TECHNICAL DATA**

TOUCHSTONE™ Flowing Polyester

##### Mixed Properties:

Viscosity, Canon MV2000, spindle 5, 20 rpm, 69° F:	2,070 centipoise
Gel Time at 70° F:	6 minutes
Tack Free time, 70° F:	12 min

##### Cured Properties:

Tensile Break Strength:	5,734 psi
Tensile Modulus:	577,816 psi
Tensile Elongation at Break:	1.27 %
Flexural Break Strength:	9,483 psi
Flexural Modulus:	401,352 psi
Compressive Yield Strength:	6,742 psi
Compressive Modulus:	275,446 psi
Shore D Hardness:	88
Shear Adhesive Strength, granite-to-granite:	2,284 psi